

4832



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
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RB PWC58104-3
Job Sheet 180722

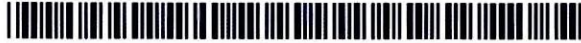


SAIP
712

Part No: RB PWC58104-3

Job Qty: 2 ea

Part Name: Strap



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/12/18

Job Tracking No:

Due Date: 7/12/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB PWC58104 Rev. 0 IPP Rev. A 18.05.24 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	2 Ea	7/12/18	7/12/18	0.00	0.00	Start Up Small Fab-4		MCC
110	Small Fab	2 pcs	7/12/18	7/12/18	0.00	0.20	Small Fab-9		MCC DAS 38
120	QC	2 pcs	7/12/18	7/12/18	0.00	0.00	QC5		38
140	Packaging	2 pcs	7/12/18	7/12/18	0.00	0.00	Packaging3		MCC 9-89
150	QC21-SA	2 Ea	7/12/18	7/12/18	0.00	0.00	QC21		

GA135

Part Op
Descriptions: 110 - 1-Cut as per Dwg

DAS
21
9-89

JUL 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8599K32	Strap	.0138 sf (.0069 ea)	100-Start up Operation	5079291

155

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	8599K32	0	2	0

Part Specifications

Specifications could not be found.

Plex 7/12/18 11:14 AM dart.logan.david



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Container No: S091249



Part: RB PWC58104-3

Job No: 180722

Serial No/Batch: S091249

Revision: 0

Inspector:

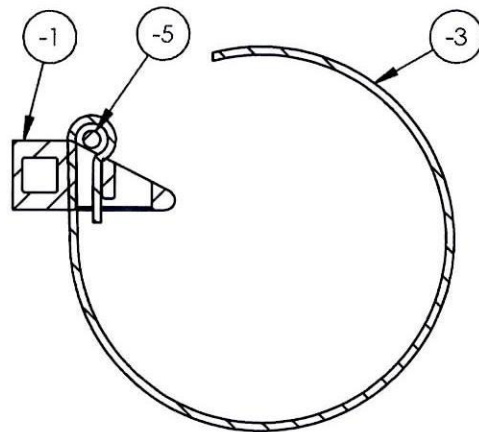
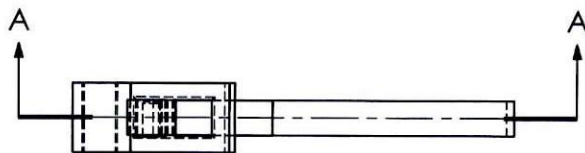
Exp Date:

Instructions:

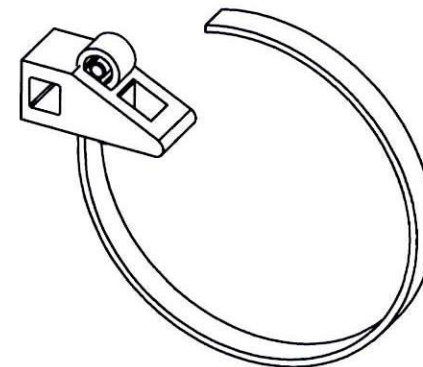
Date: 07/12/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION A-A



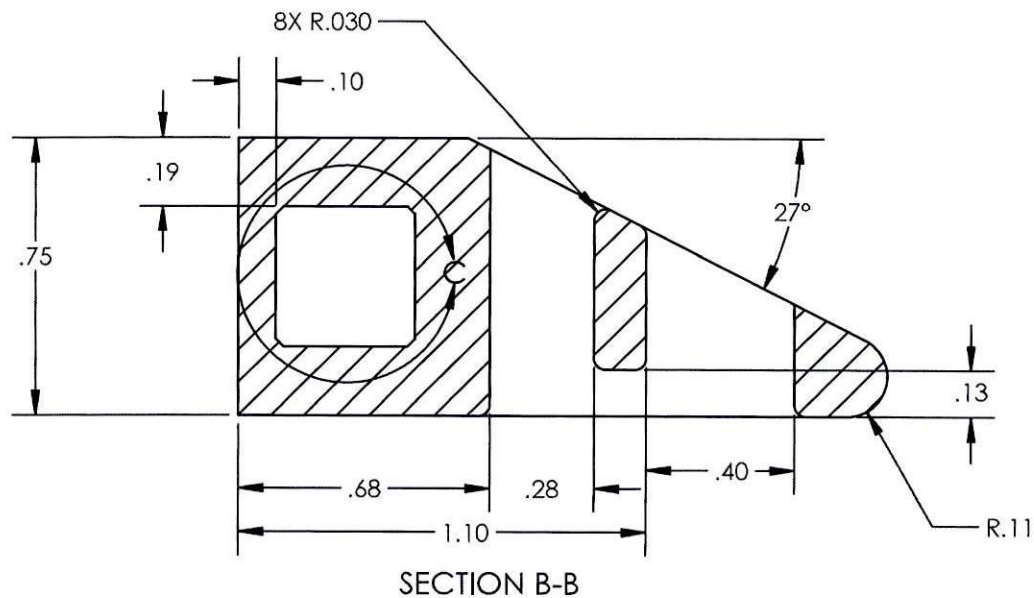
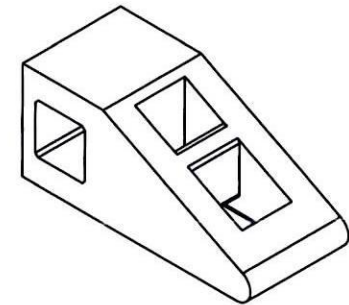
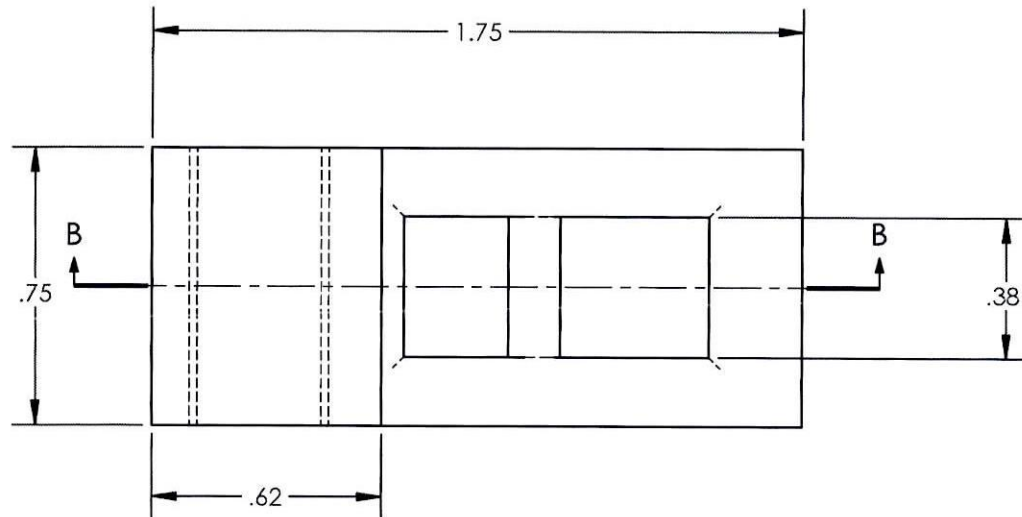
NOTE:
REF. PRATT&WHITNEY T/N: PWC 58104. TOOL ALSO
MARKED WITH STI-02, REV-C.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BLOCK	6061	3/4 X 7/8 X 1-7/8	2
		B/O	-3	1	STRAP	RUBBER	3/32 X 3/8 X 12 MCMaster-CARR #8599K32	3
		B/O	-5	1	DOWEL PIN	STEEL	Ø3/16 X 3/8 MCMaster-CARR #98381A503	1

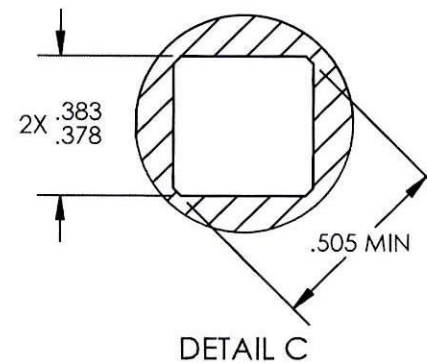
DART AEROSPACE	
TITLE MINI-STRAP WRENCH	
DWG NO. RB PWC58104	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: NELSON APPROVED: <i>D. Weck</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 5/21/2014
SHEET 1 OF 3	

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REVISIONS			
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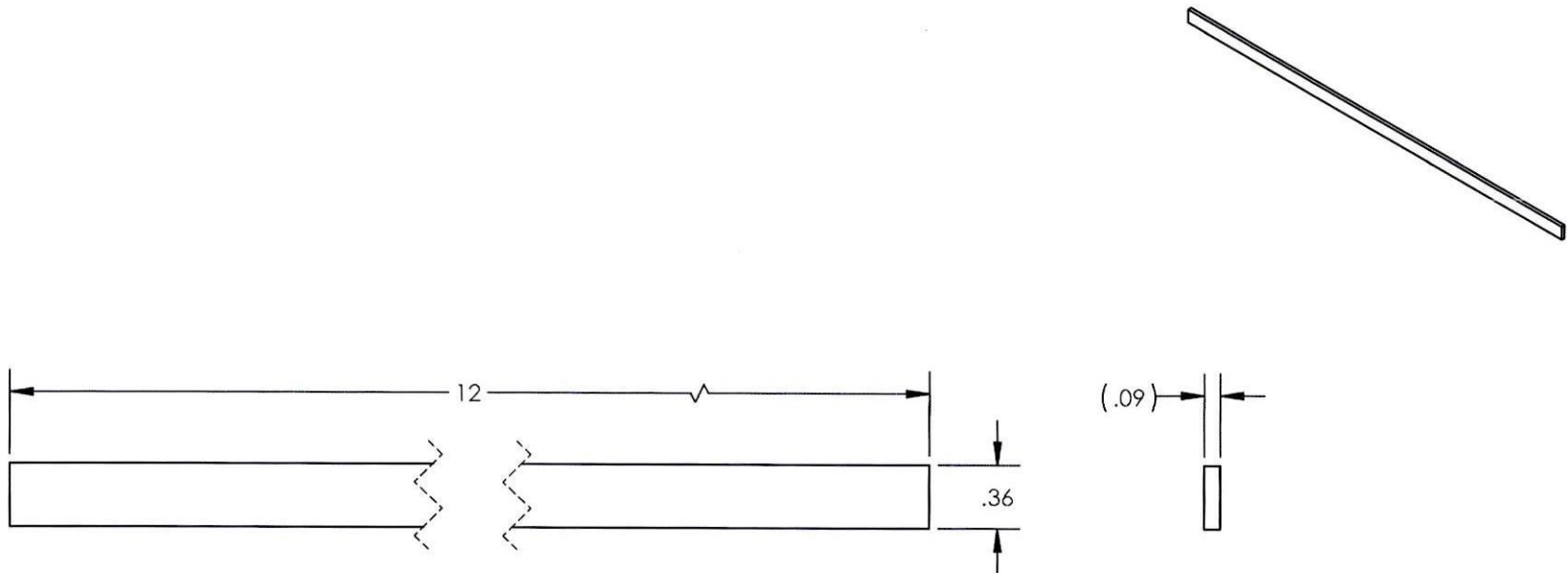
(-1)
BLOCK



DART AEROSPACE	
TITLE MINI-STRAP WRENCH	
DWG NO. RB PWC58104-1	REV
MAT'L 6061	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	CLEAR ANODIZE
1. BREAK ALL SHARP EDGES .015 x 45°	SPEC MIL-A-8625F, TYPE II, CLASS I
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 2:1	DATE 5/21/2014
SHEET 2 OF 3	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



(-3)
STRAP

DART AEROSPACE	
TITLE MINI-STRAP WRENCH	
DWG NO. RB PCW58104-3	REV
MAT'L RUBBER	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weid</i>
.XX ± .005 FRACTIONS ± 1/32	HEAT
.XX ± .01 ANGLES ± .5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 6/3/2014
SHEET 3 OF 3	